

**PORON® ReSource30 (15/27)**  
**4701-RS30 Very Soft**  
**Supported**

Sustainable formulation containing 42% green content: 15% Post-industrial Recycled & 27% Renewable Bio-based.

PROPERTY	TEST METHOD	TYPICAL VALUE		
<b>PHYSICAL</b>				
Density, kg/m <sup>3</sup> (lb./ft <sup>3</sup> )	ASTM D3574-95, Test A	192 (12)	240 (15)	320 (20)
Tolerance, %			± 10	
Thickness, mm (inches)		1.0 - 3.2 (0.039 - 0.130)	0.8 - 3.2 (0.033 - 0.125)	0.5 - 1.0 (0.020 - 0.041)
Tolerance, %			± 10	
Standard Color (Code)		Black (04)		
Compression Force Deflection, kPa (psi)	0.51cm/min (0.2"/min) Strain Rate Force Measured @ 25% Deflection	7 - 35 (1 - 5)	21 - 76 (3 - 11)	35 - 103 (5 - 15)
Compression Set, % max	ASTM D1667-90 Test D @ 23°C (73°F) ASTM D3574-95 Test D @ 70°C (158°F) ASTM D3574-95 Test J/Test D Autoclaved 5 hrs @ 121°C (250°F)		2 10 5	
Dimensional Stability, % max change	24 hrs @ 90°C (194°F) in a Forced-Air Oven		± 1	
<b>ELECTRICAL &amp; THERMAL</b>				
Dielectric Strength, kV/m (volts/mil)	ASTM D149-97a	5512 (140)	9843 (250)	23662 (600)
Volume Resistivity, ohm-cm (ohm-in)	ASTM D257-99	1 x 10 <sup>12</sup> (1.18 x 10 <sup>11</sup> )	2 x 10 <sup>12</sup> (7.9 x 10 <sup>11</sup> )	6 x 10 <sup>12</sup> (2.4 x 10 <sup>11</sup> )
Surface Resistivity, ohm/sq	ASTM D257-99	1 x 10 <sup>12</sup>	1 x 10 <sup>12</sup>	3 x 10 <sup>12</sup>

PROPERTY	TEST METHOD	TYPICAL VALUE		
<b>TEMPERATURE RESISTANCE</b>		192 (12)	240 (15)	320 (20)
Recommended Constant Use, max.	SAE J-2236	Pending		
Recommended Intermittent Use, max.		Pending		
Embrittlement	ASTM D746-98	-40°C (-40°F)		
Cold Flexibility	MIL-P-12420D 1991 @ -40°C (-40°F)	Pass		
<b>FLAMMABILITY AND OUTGASSING</b>				
Fogging	SAE J-1756 3 hrs @ 100°C (212°F)	Pass		
Outgassing, Total Mass Loss (TML) %	ASTM E595-93 24 hrs @ 125°C (257°F) @ <7kPa (1.02 psi)	0.4	0.6	0.6
Outgassing, Water Vapor Regain (WVR) %		0.12	0.19	0.19
<b>ENVIRONMENTAL</b>				
Gasketing & Sealing	UL JMST2 (Consisting of UL50 & UL508) CAN/CSA - C22.2 No. 94-M91	Pending		
Moisture Absorption, High Humidity Exposure, % Weight Gain, Typical	AMS 3568-95	0.1		
Water Absorption, Immersion Testing, % Weight Gain, Typical	ASTM D570-95	17	10	7

Notes:

- All metric conversions are approximate.
- Additional technical information is available.
- Typical values should not be used for specification limits.



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