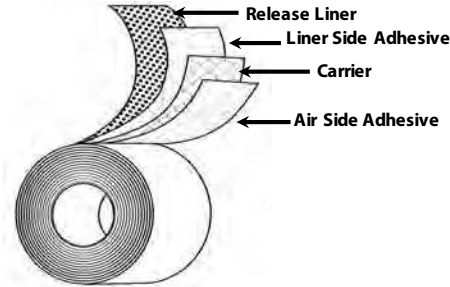


254M-74

Double-Coated Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Acrylic (I630)

Backing/Carrier: 0.5 mil PET Film

Air Side Adhesive: Acrylic (I630)

Applications

- Bonding and laminating to a wide variety of cloth, vinyl, cork, paper, rigid and flexible plastics
- Paper splicing
- Mounting displays, signs, posters, mirrors, nameplates, and decorative wall products
- Applications requiring excellent UV and extreme temperature resistance

Features

Benefits

- | | |
|--|---|
| <ul style="list-style-type: none"> Acrylic Adhesive Polyester Film Carrier 74# Polycoated Kraft Liner | <ul style="list-style-type: none"> High tack adhesive with moderate shear strength Resistant to oils, plasticizers, and UV Excellent extreme temperature performance Support for aid in processing and application Conformable Conformable and good dimensional stability |
|--|---|

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	8.6 mils	0.218 mm	PSTC 133
Air-Side Adhesive Thickness	1.3 mils	0.033 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	1.3 mils	0.033 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side - Initial)	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side - Initial)	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side - 24Hr Dwell)	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side - 24Hr Dwell)	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side - Initial)	70 oz/in	7.66 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Adhesion to Steel (Liner Side - Initial)	70 oz/in	7.66 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

The information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.